

## TECHNICAL DATA SHEET

### MDEBond SDA

December 2023

Description	Double sided tape with tissue carrier and modified acrylic adhesive. Suitable for wide range of bonding and attachment applications in various industries, gasket and foam lamination, furniture, printing and sign
Adhesive	Modified polyacrylate
Support	Non-woven, 12g/m <sup>2</sup>
Liner	Paper, yellow, 90 g/m <sup>2</sup>
Adhesive weight	45/65 g/m <sup>2</sup>
Total thickness	0.12 mm
Temperature resistance (according to AA-B-15-07)	-40° C to + 90° C
Adhesive strength (according to AFERA 5001)	16/21 N/25mm Contact time: 1h
Outdoor exposure	Very good weather and ageing resistance
Characteristics	Very good initial tack with very high peel adhesion to a wide variety of low surface energy substrates such as foams, PE, PP and EPDM. Is an ideal lamination adhesive for a wide variety of laminates
Application instructions	Surfaces must be clean, dry and smooth, free of voids, projections, loose materials, oil, grease, sealers, and all other surface contaminants
Important instructions	The product must be stored in its original packaging in a clean, dry, well ventilated area. Low temperatures at the time of application may increase the possibility of condensation on the surface, which will reduce the final bond strength.

*The above given information has been provided by the producer and it should be considered as a guide. Given the variety of factors that can affect the use and performance of the product, user should evaluate to determine its suitability for purpose*